

ROYAL CHROME 6006

WELDING ELECTRODES : HARD FACING ELECTRODES

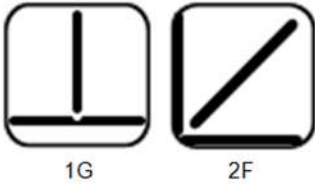
● APPLICATIONS

It Is Suitable For Conveyors, Anvil Banbury Poddles, Fibrizor Hammer, Screw, Augers Etc

● CHARACTERISTICS ON USAGE

It Is A Heavy Coated, High Alloyed Hardfacing Electrode With Pleasing Performance For Overlays On Mild, Carbon And Low Alloy Steel. The Weld Metal Is Excellent Resistance To Abrasion, Friction, Impact Corrosion, Erosion At High Temperature.

● WELDING POSITIONS



Hardness As Welded

55 - 60 HRC

PACKING AND WELDING CURRENT (VACCUM PACK) :-

| SIZE (mm) | KG PER PACKET | KG PER CARTON | Current (Amps) | In Amps |
|-------------|---------------|---------------|----------------|-----------|
| 3.15 x 350 | 2 | 10 | AC / DC (+) | 90 - 140 |
| 4.00 x 350 | 2 | 10 | | 120 - 160 |
| 5.00 x 350 | 2 | 10 | | 160 - 200 |